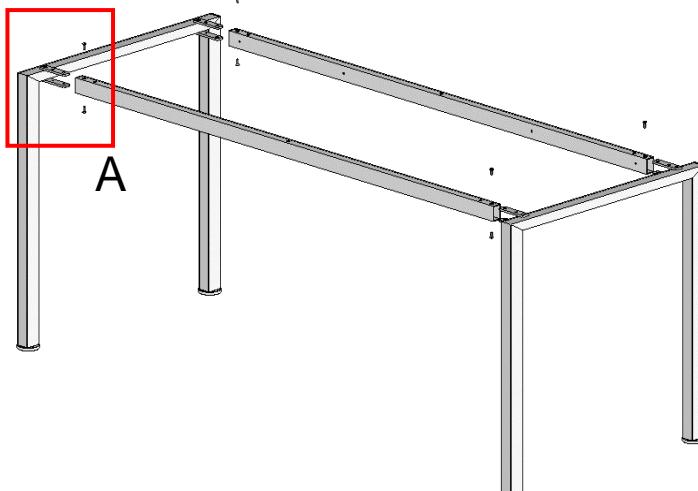


Montagem | Assembly | Instalación | Montage

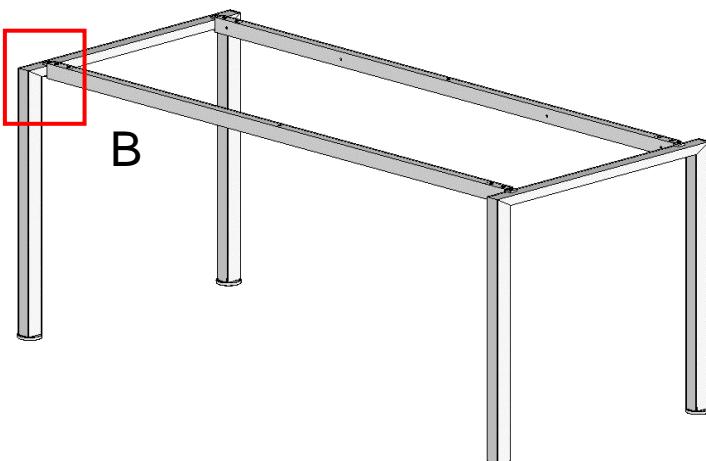
Ed.1
Jun. 2023



Secretárias | Tables | Mesas | Bureaux



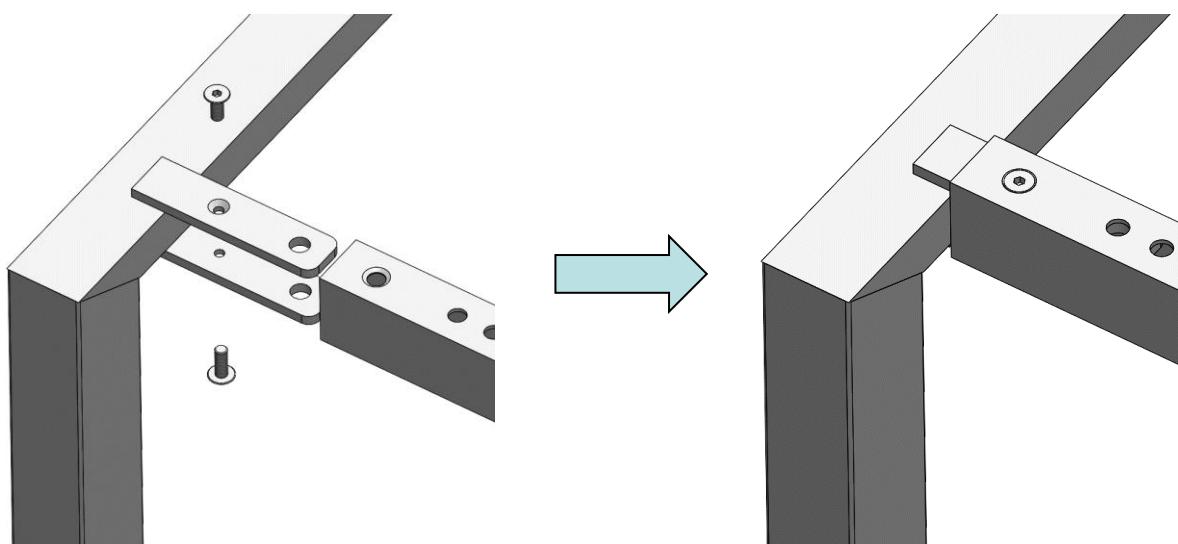
- Montagem das travessas nas secretária simples
- Assembly of the desk beams to the legs
- Montaje de los travesaños
- Montage des traverses / poutres du bureau individuel



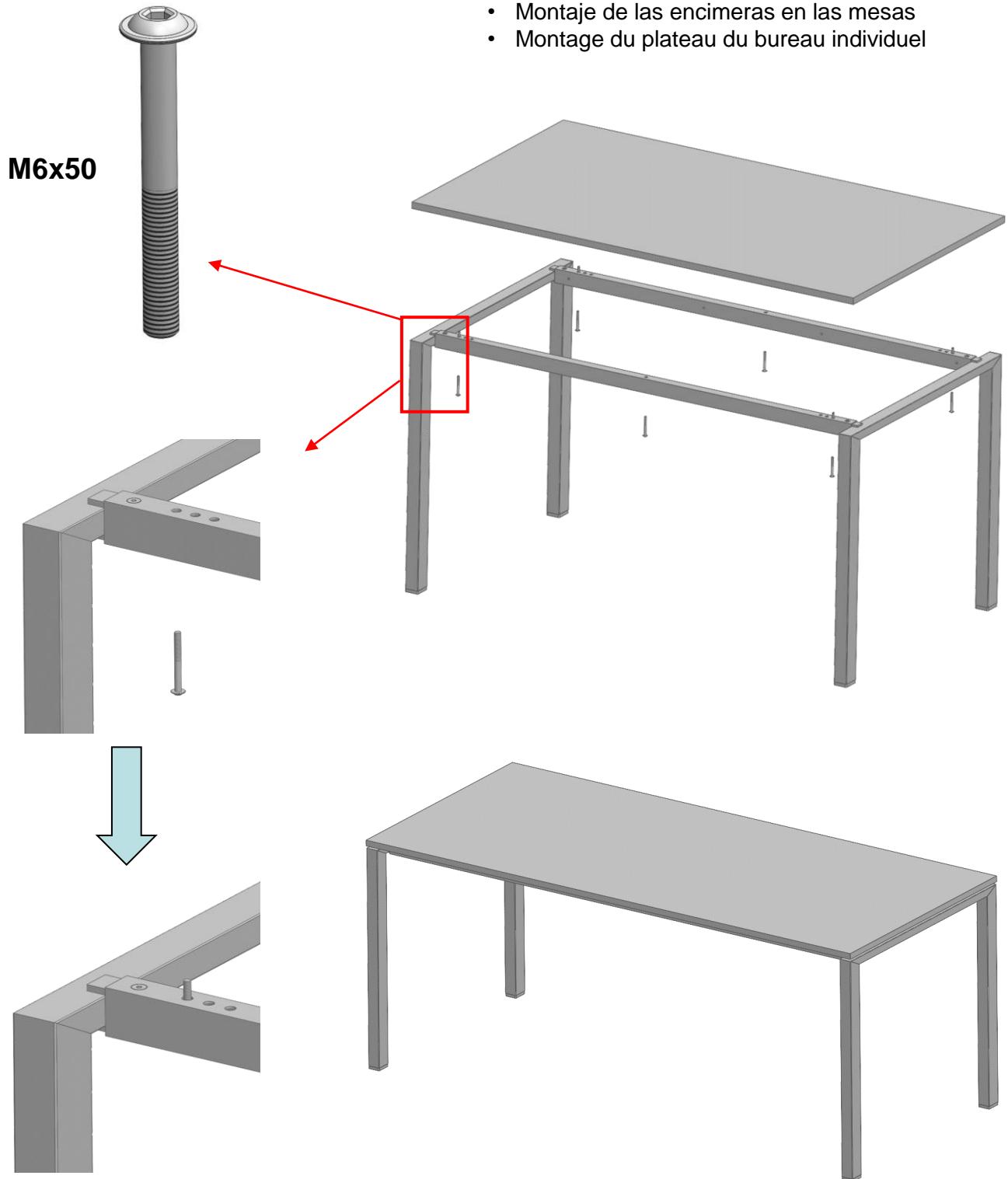
M6x10



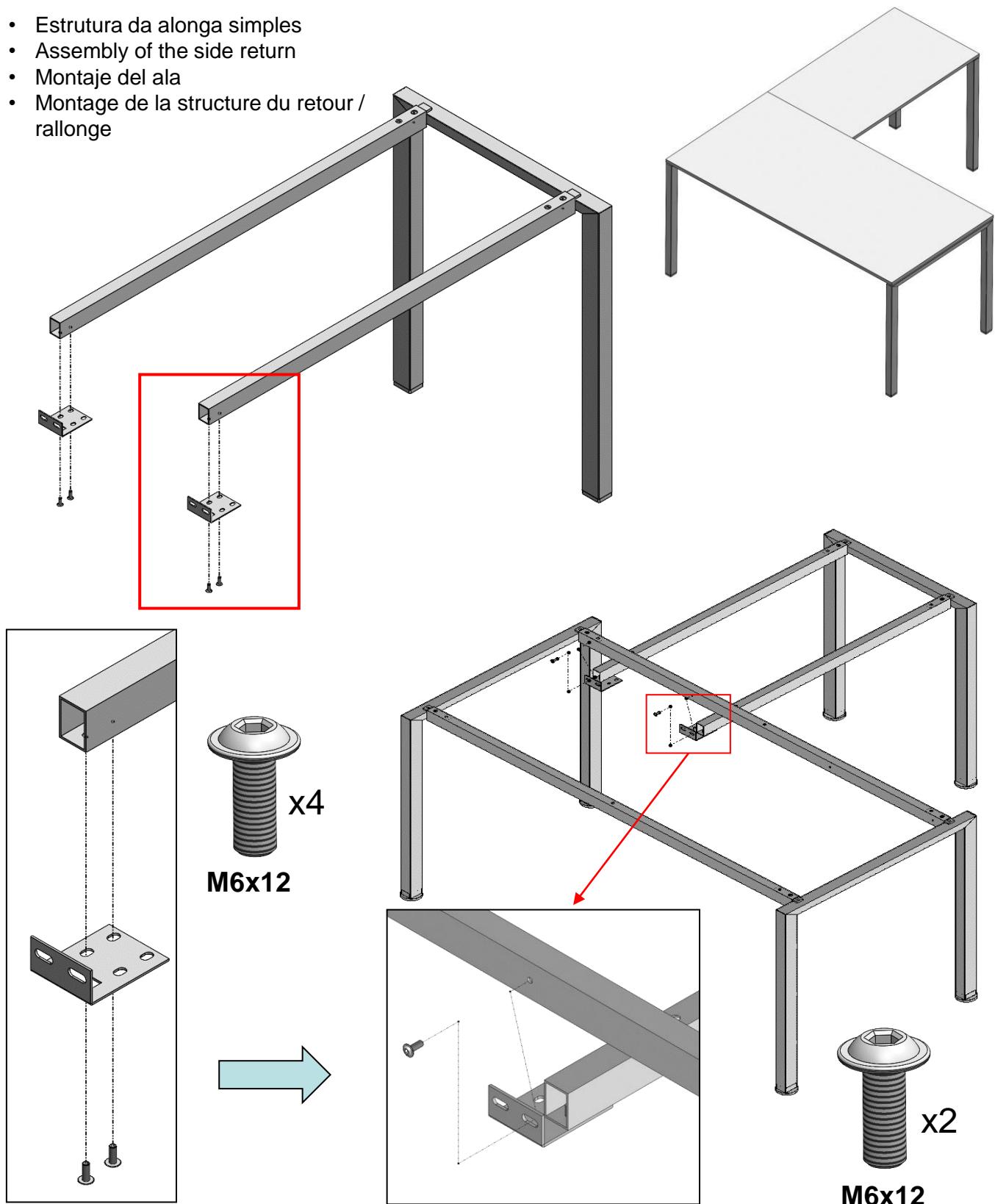
M6x12



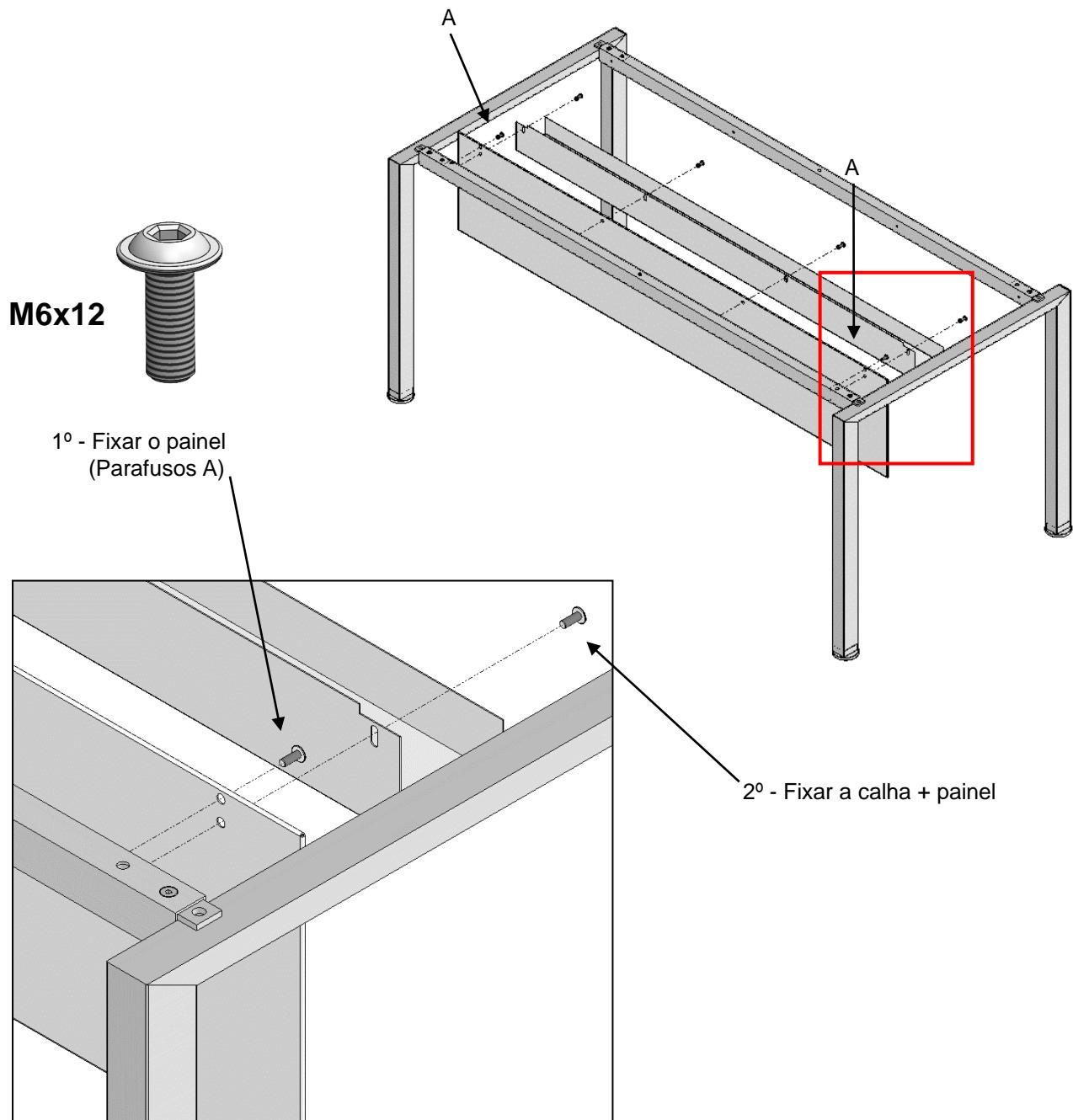
- Montagem dos tampos na secretária simples
- Assembly of the desk tops
- Montaje de las encimeras en las mesas
- Montage du plateau du bureau individuel



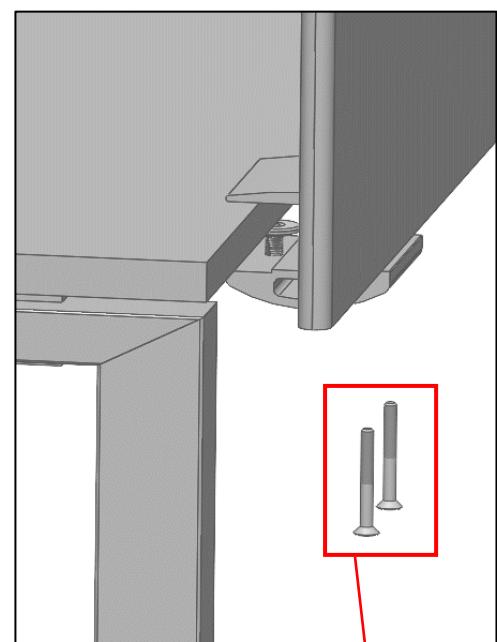
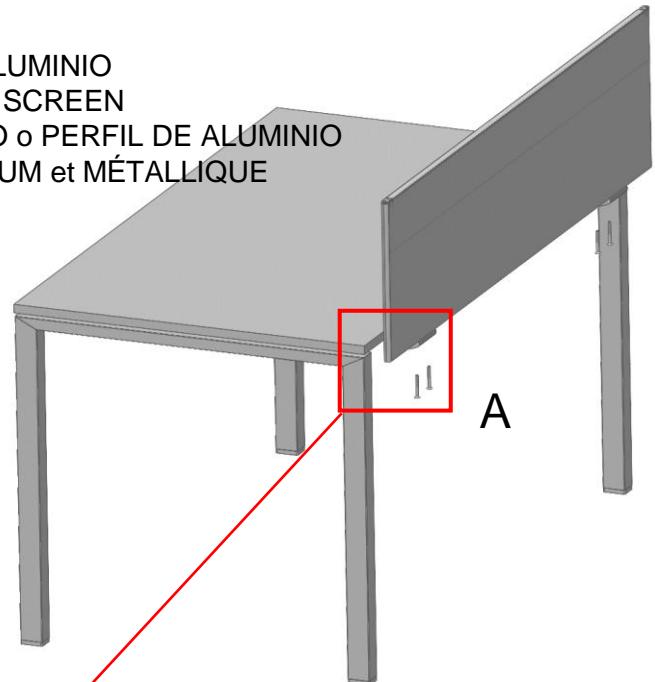
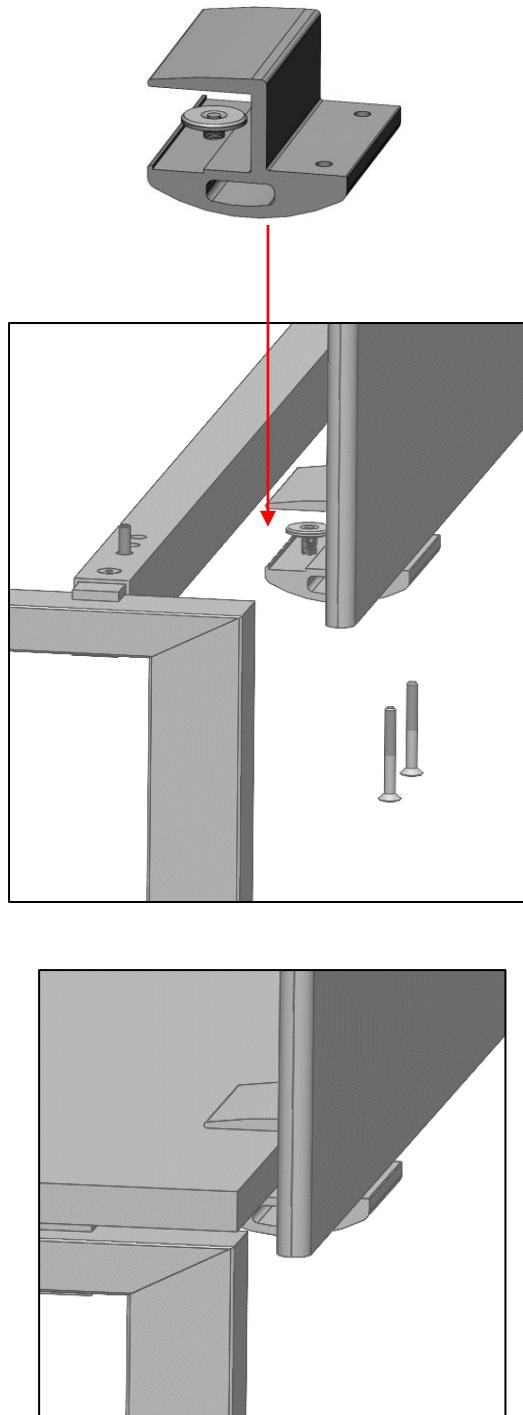
- Estrutura da alonga simples
- Assembly of the side return
- Montaje del ala
- Montage de la structure du retour / rallonge



- Montagem do painel frontal e calha eletrificação
- Modesty panel and cable tray assembly
- Montaje del faldón y de la bandeja para los cables
- Montage du voile de fond et de la goulotte d'électrification



- Montagem do screen METALICO ou PERFIL ALUMINIO
- Assembly of the METAL screen or ALUMINIUM SCREEN
- Montaje de los paneles separadores METALICO o PERFIL DE ALUMINIO
- Montage du panneau écran PROFILE ALUMINIUM et MÉTALLIQUE



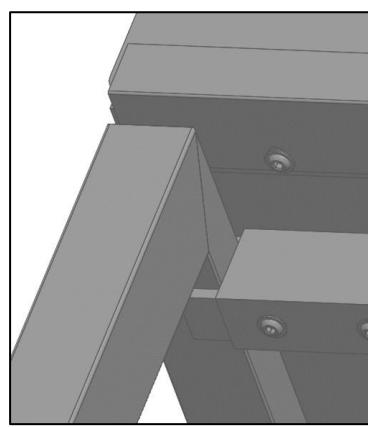
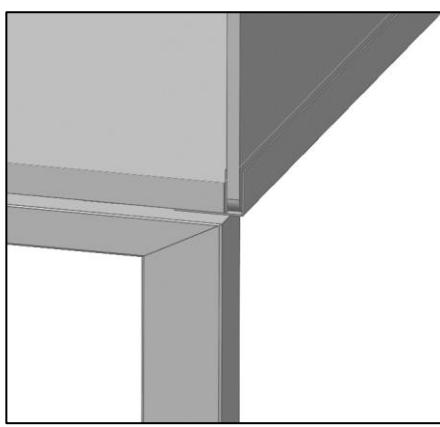
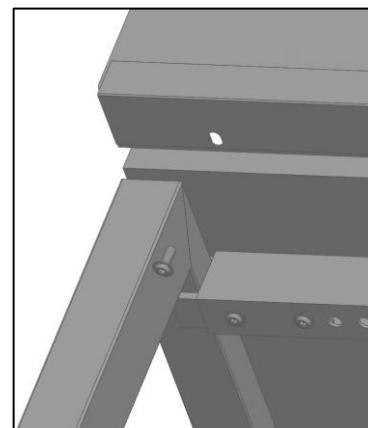
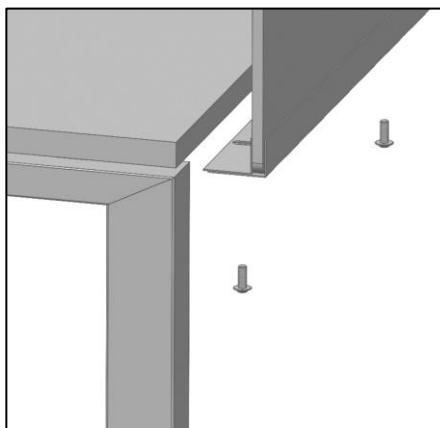
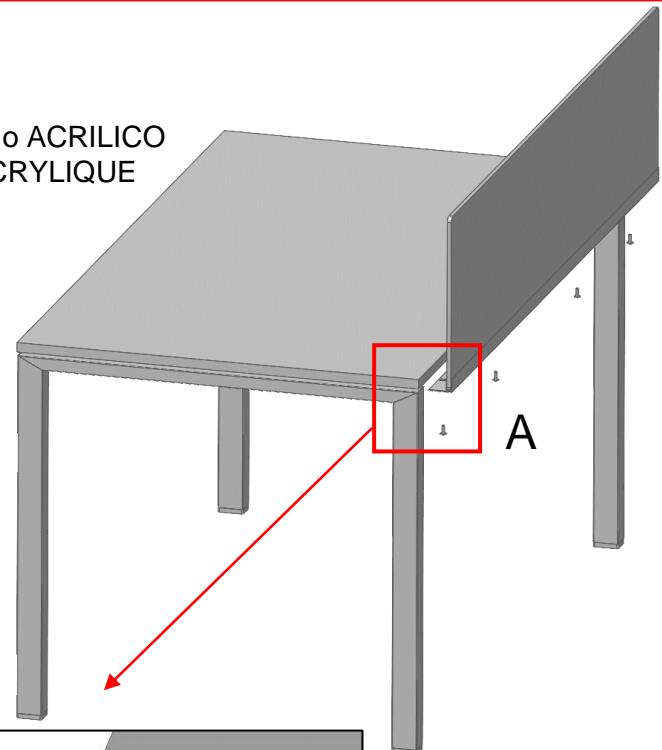
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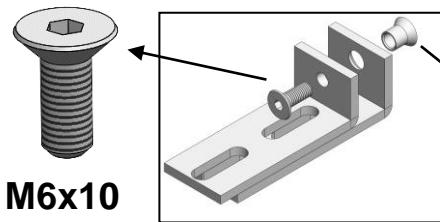
- Montagem do screen VIDRO ou ACRILICO
- Assembly of GLASS and ACRYLIC screens
- Montaje de los Paneles separadores VIDRIO o ACRILICO
- Montage du panneau écran en VERRE ou ACRYLIQUE



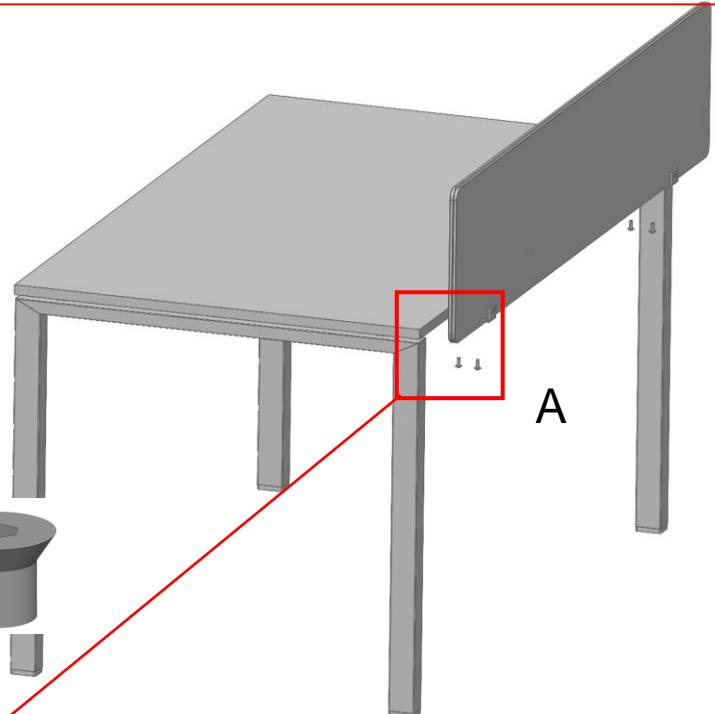
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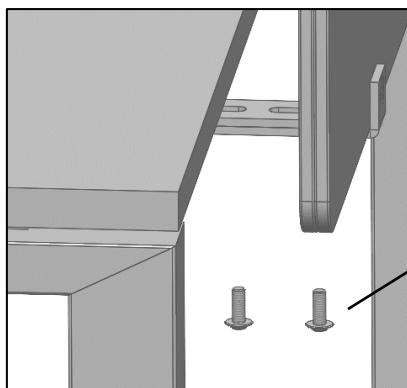
- Montagem dos screens SANDWICH ou MELAMINA
- Assembly of the SANDWICH (Fabric) screen or MELAMINE
- Montaje de los paneles separadores SANDWICH (Tapizados) o MELAMINA
- Montage du panneau écran SANDWICH ou MÉLAMINE



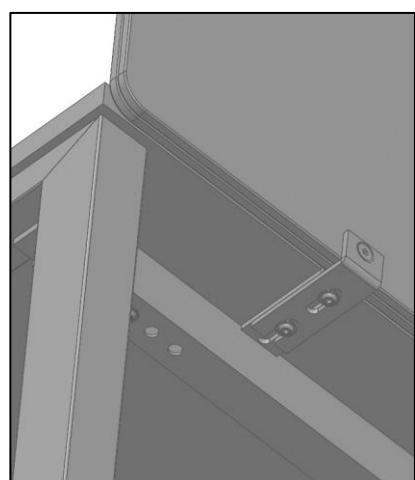
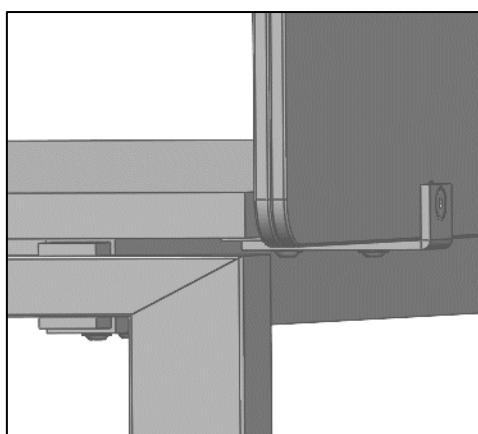
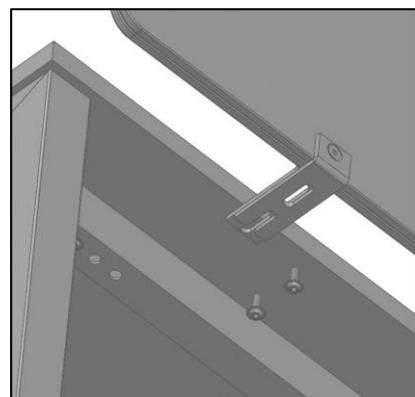
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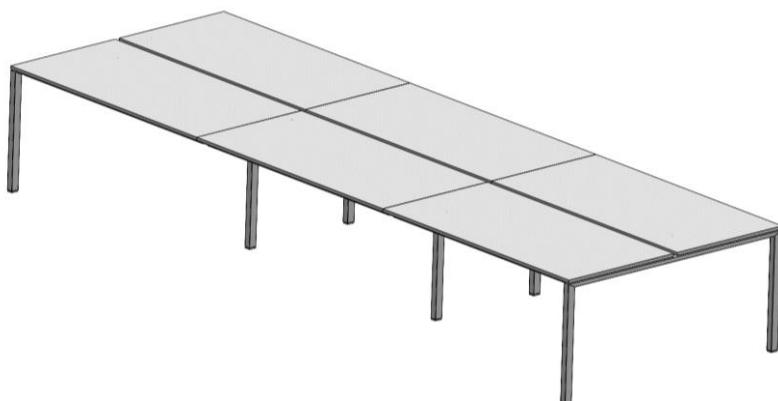


A



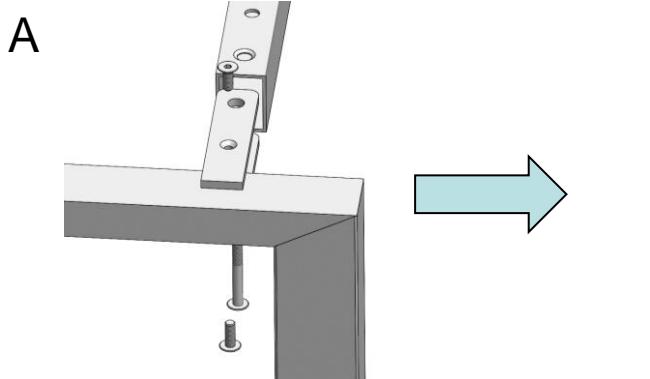
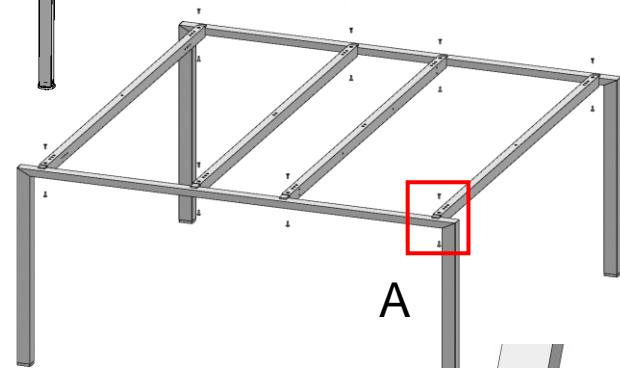
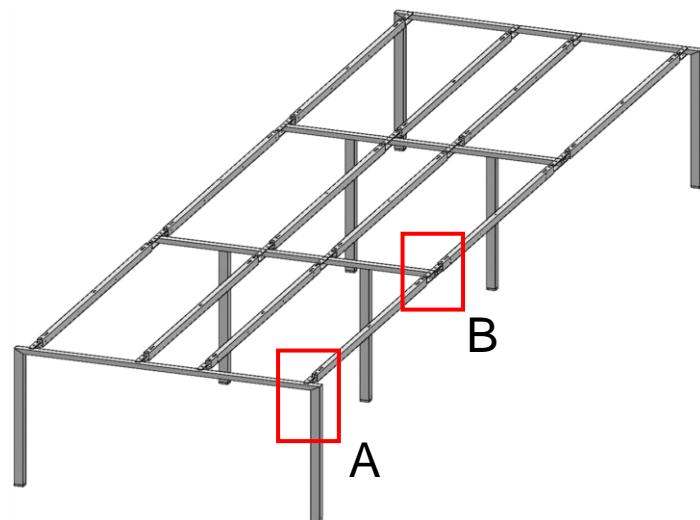
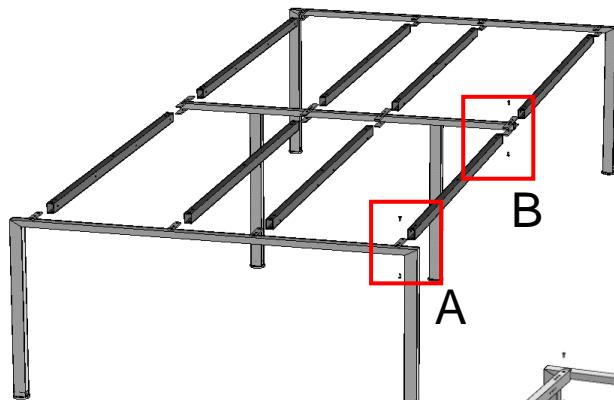
M6x12





Ilhas | Benches | Bench de Trabajo | Bench de Travail

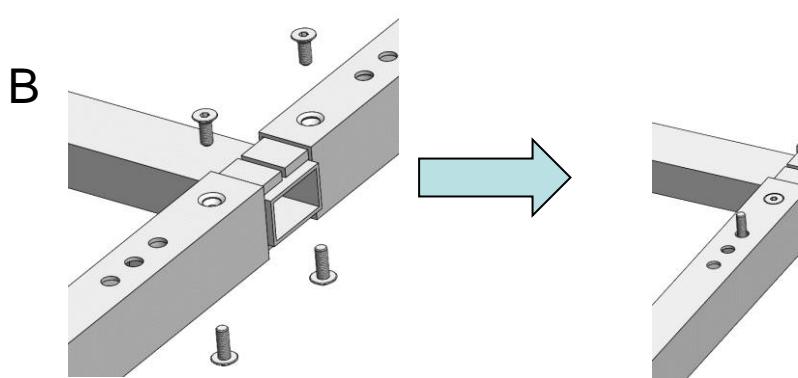
- Montagem das travessas nas ilhas de trabalho
- Assembly of the bench beams to the legs
- Montaje de los travesaños en los bench
- Montage des traverses / poutres du bench



M6x12



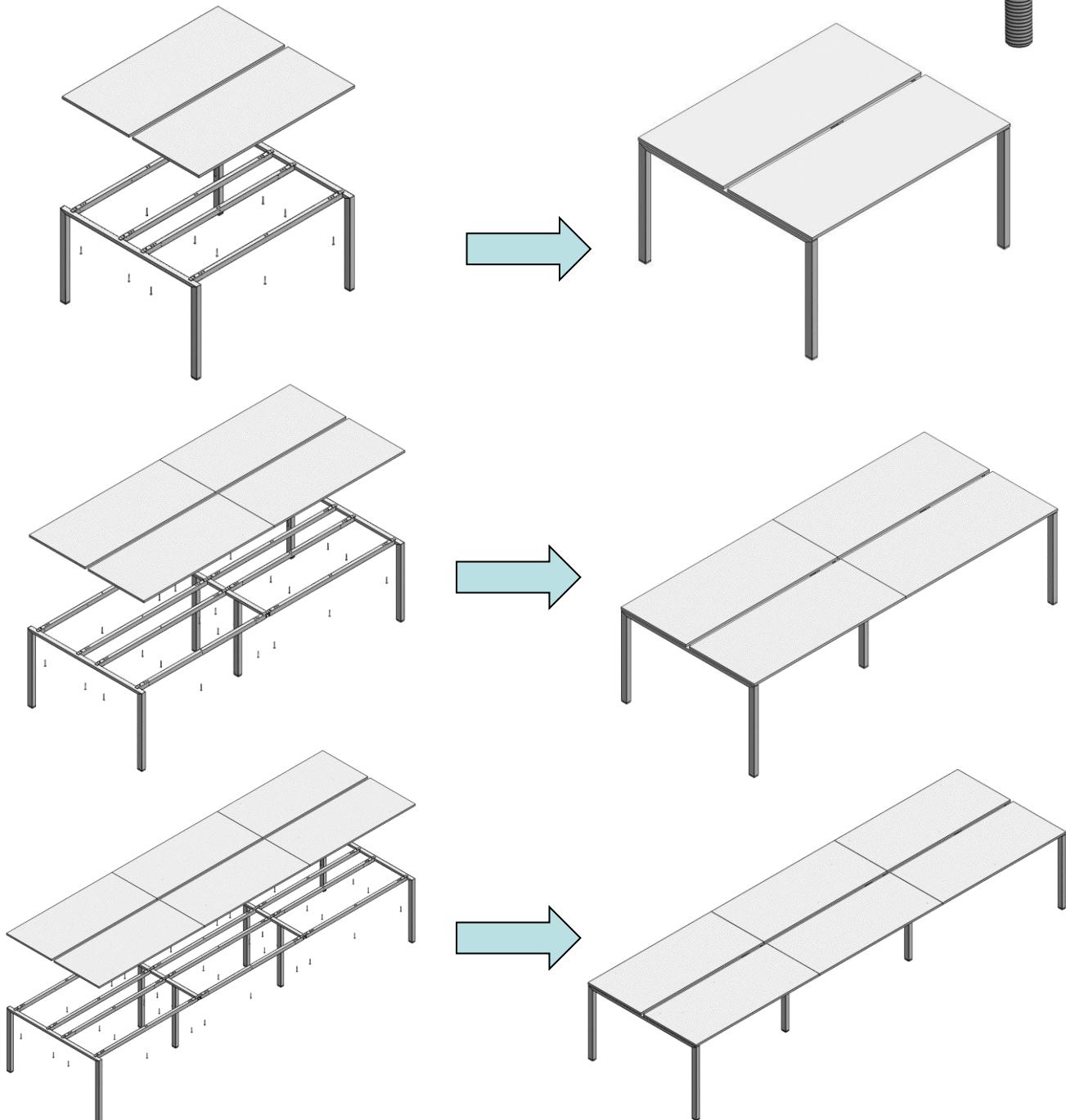
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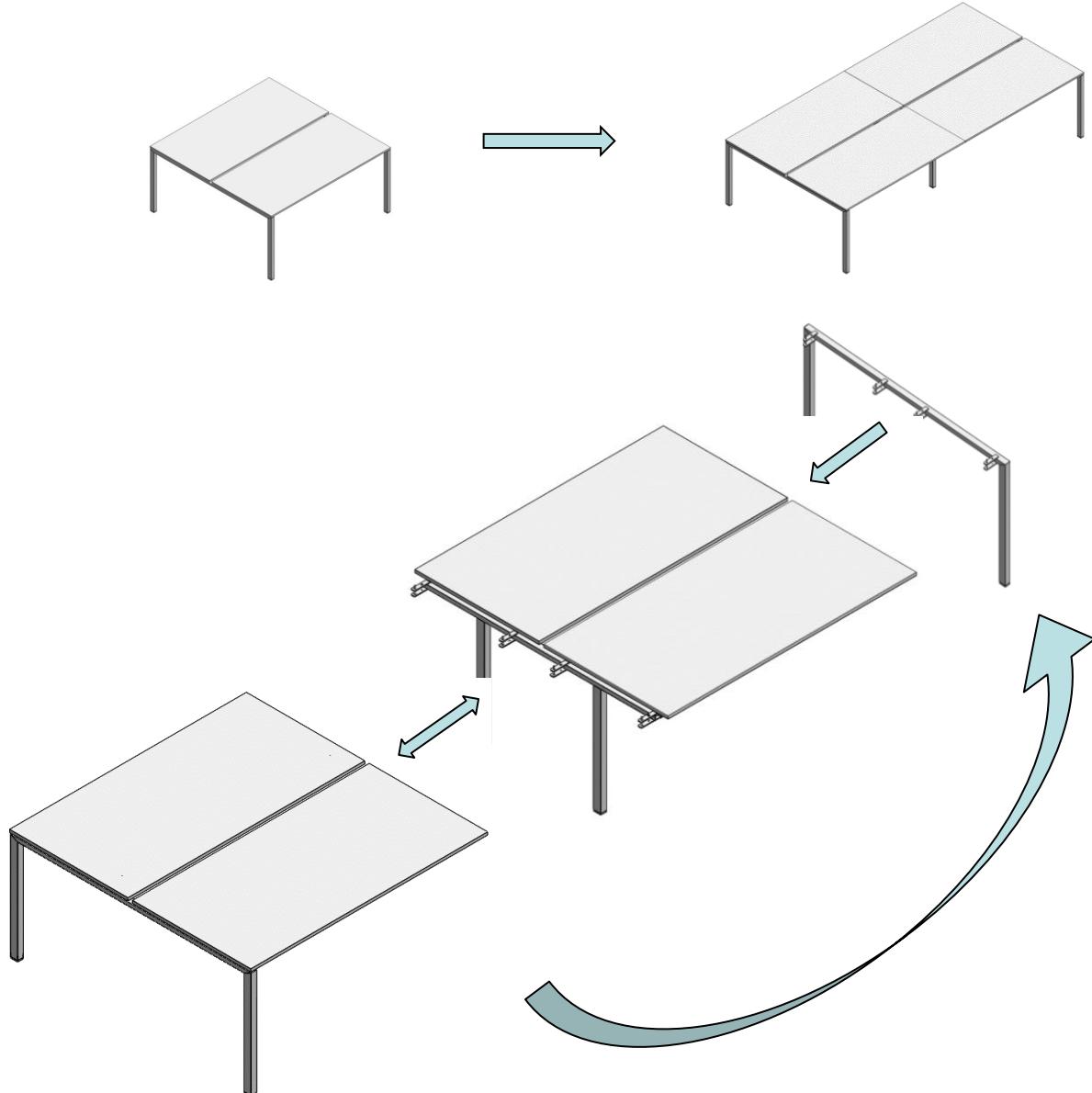
- Montagem dos tampos nas ilhas de trabalho 1230, 1530 e 1630
- Assembling the work surfaces with 1230, 1530 and 1630 depth
- Montaje de las encimeras de trabajo en los bench de 1230, 1530 y 1630 de fondo
- Montage des plateaux du bench de 1230, 1530 et 1630



M6x50

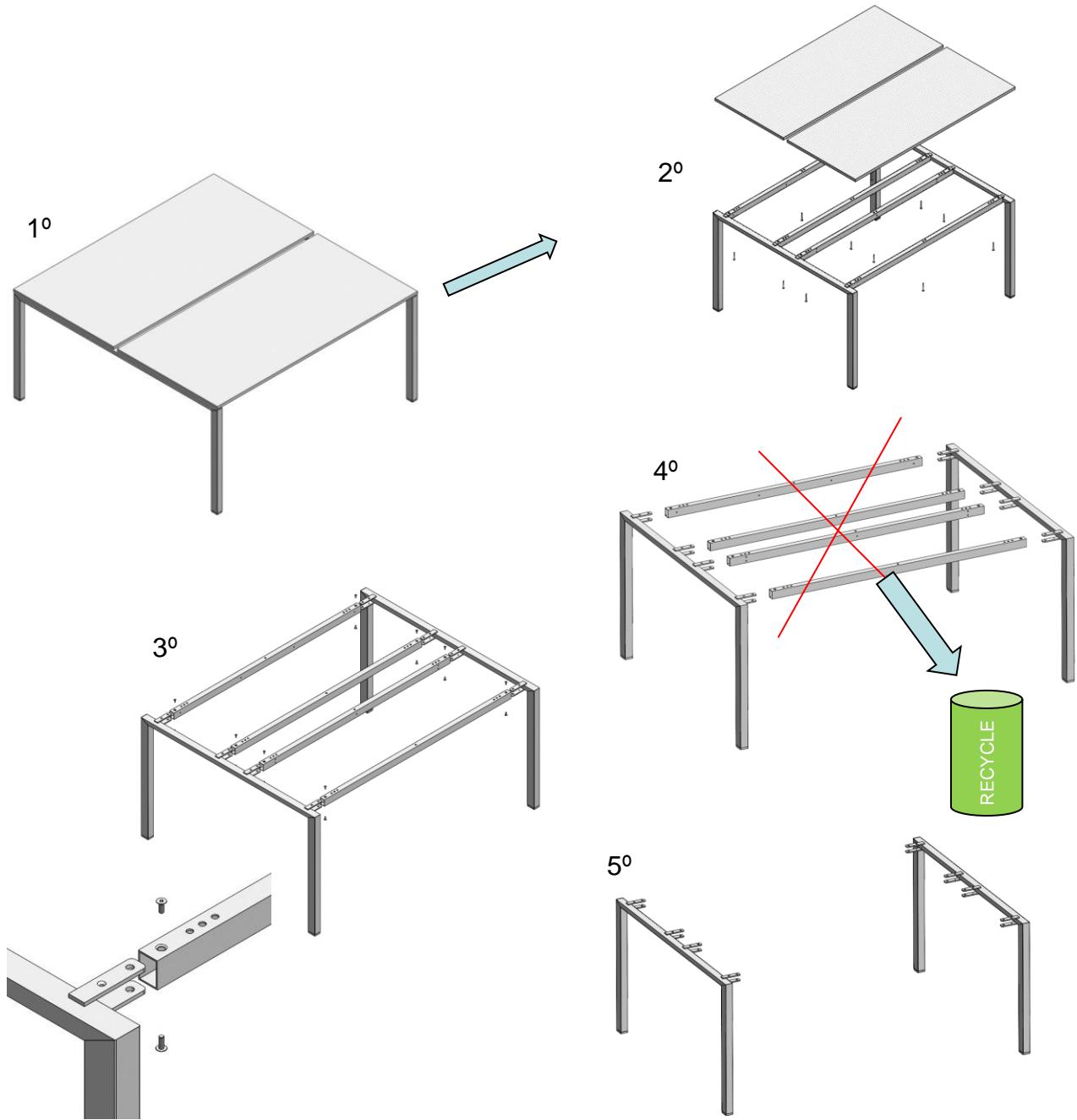


- Montagem de uma extensão de ilha de trabalho a ilha existentes
- Assembly of an extension bench of 2 to an existing 2 man bench
- Montaje de un banco de extensión a un banco de 2 puestos existente
- Montage de 2 Postes de Extension sur un banc de 2 existant (4 au final).

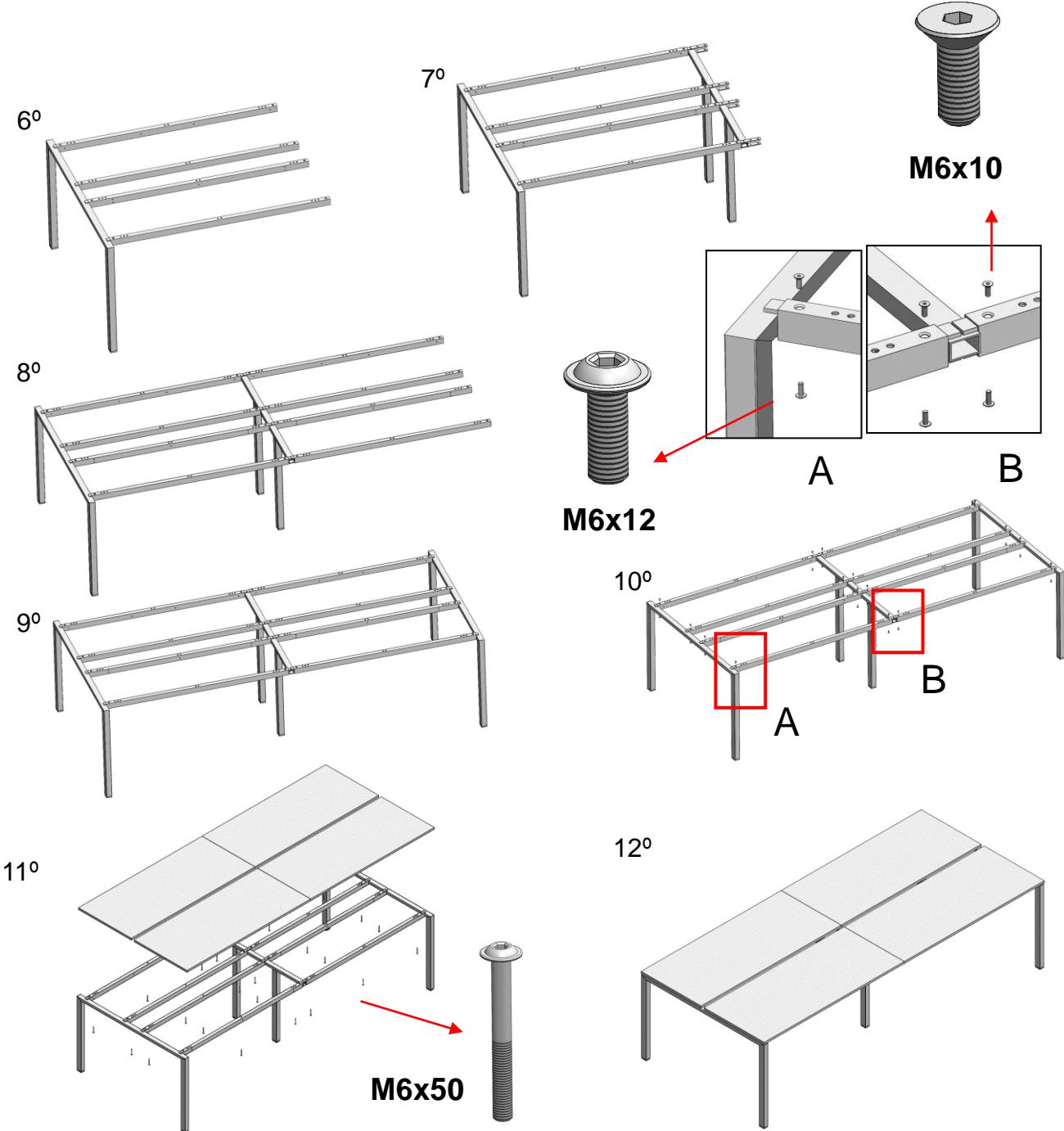


- Nota: As travessas da ilha de 2 postos inicial são retiradas e são fornecidas novas travessas para ajustar compensações de folgas entre tampos.
- Note: The initial beams form the initial bench are put away and new ones are send for the new global bench of 4
- Nota: Los travesaños de los bancos inicial se eliminan y se suministran nuevos travesaños (por razón de las mecanizaciones en las encimeras).
- Remarque : Les traverses / poutres du banc de 2 existant sont supprimées et de nouvelles traverses / poutres sont fournies pour permettre le montage (taille différentes). Ceci du à l'inclusion du piétement intermédiaire.

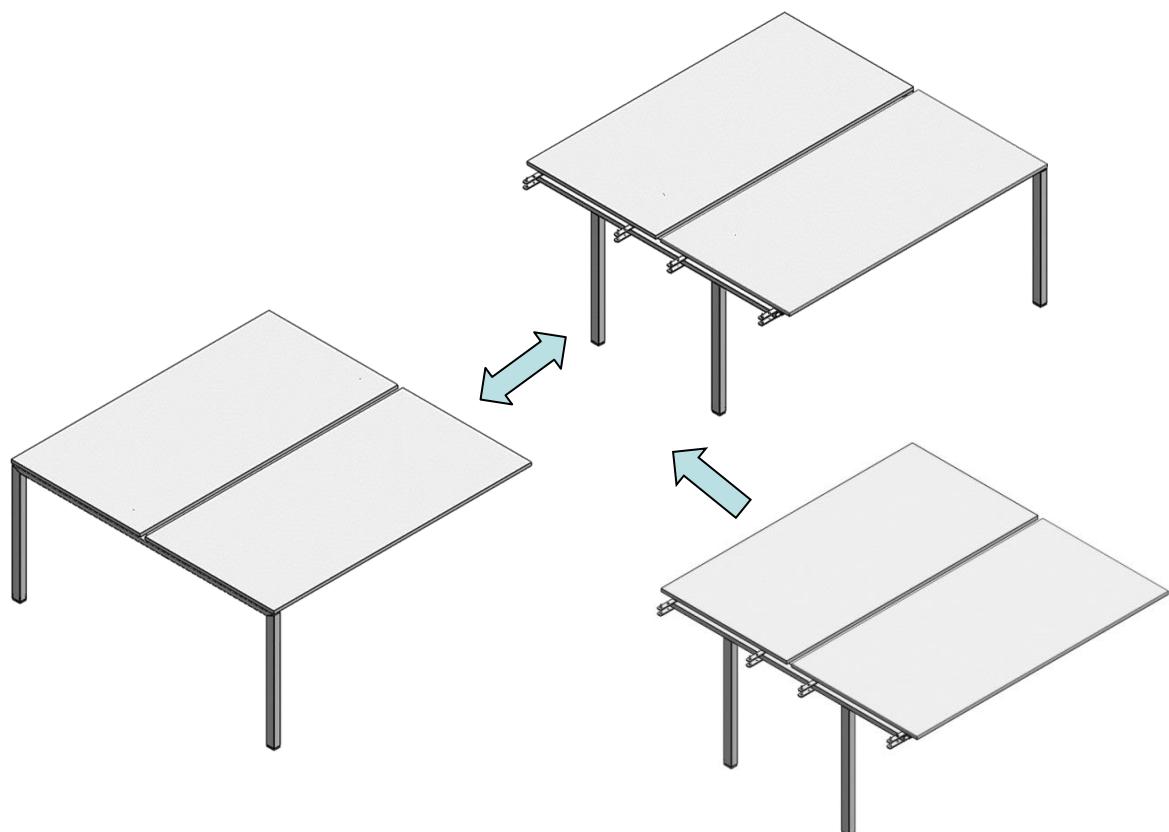
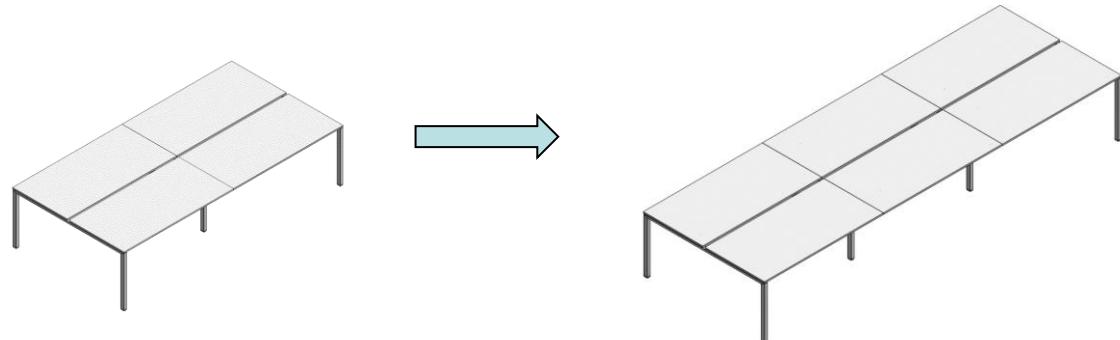
- Montagem de uma extensão de ilha de trabalho a ilha existentes
- Assembly of an extension bench of 2 to an existing 2 man bench
- Montaje de un bench de extensión a un bench de 2 puestos existente
- Montage de 2 Postes de Extension sur un bench de 2 existant (4 au final).



- Montagem de uma extensão de ilha de trabalho a ilha existentes
- Assembly of an extension bench of 2 to an existing 2 man bench
- Montaje de un bench de extensión a un bench de 2 puestos existente
- Montage de 2 Postes de Extension sur un bench de 2 existant (4 au final).

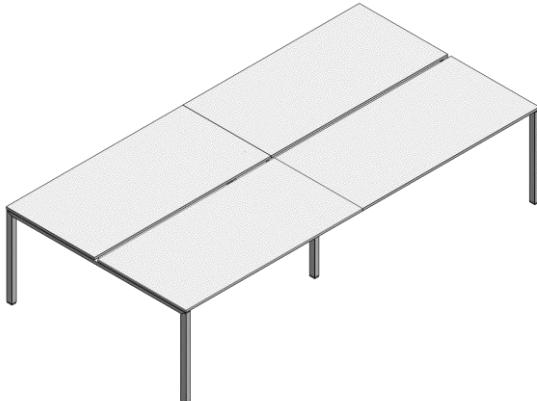


- Montagem de uma extensão de ilha de trabalho a ilha existentes de 4 pax
- Assembly of an extension bench of 2 to an existing 4 man bench
- Montaje de un banco de extensión a un banco de 4 puestos existente
- Montage de Postes de Extension sur un banc de 4 existant (6 au final).

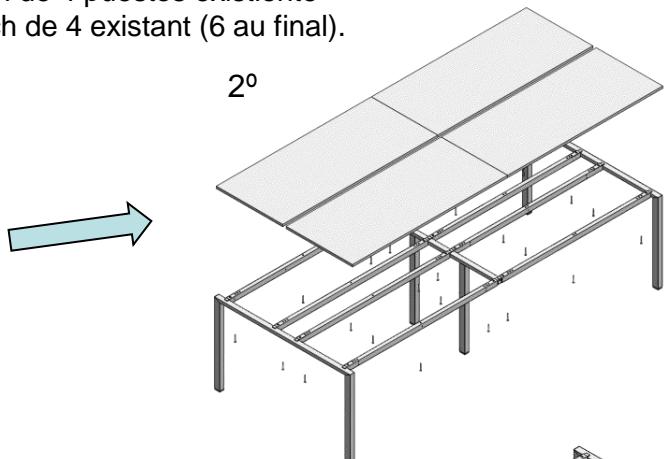


- Montagem de uma extensão de ilha de trabalho a ilhas existentes de 4 pax
- Assembly of an extension bench of 2 to an existing 4 man bench
- Montaje de un banco de extensión a un banco de 4 puestos existente
- Montage de Postes de Extension sur un banc de 4 existant (6 au final).

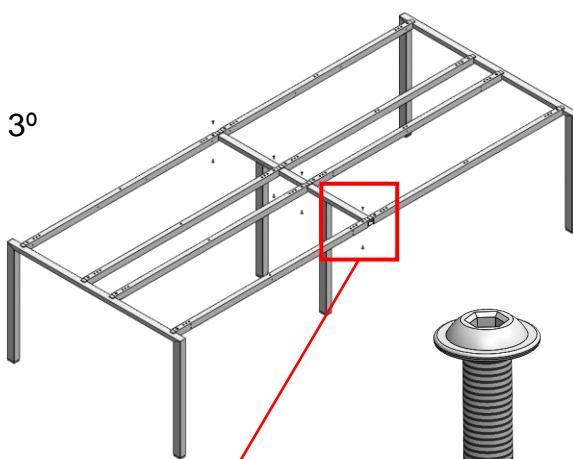
1º



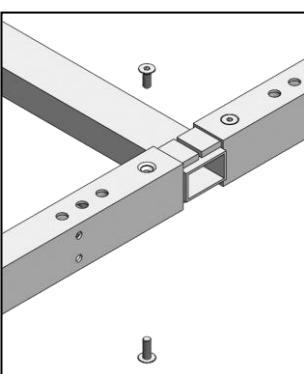
2º



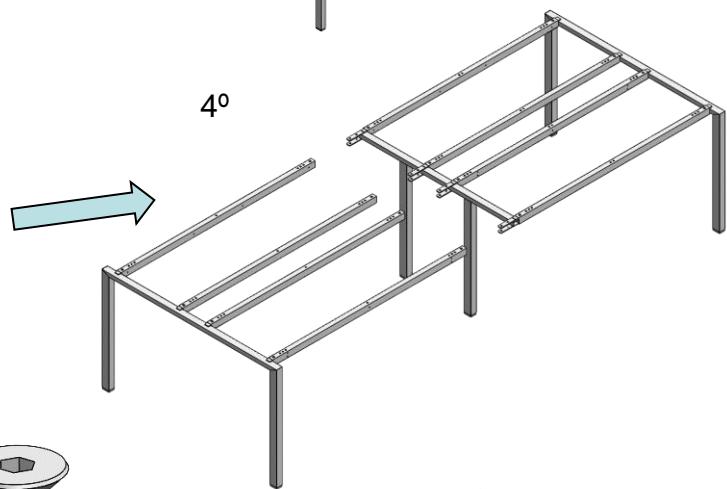
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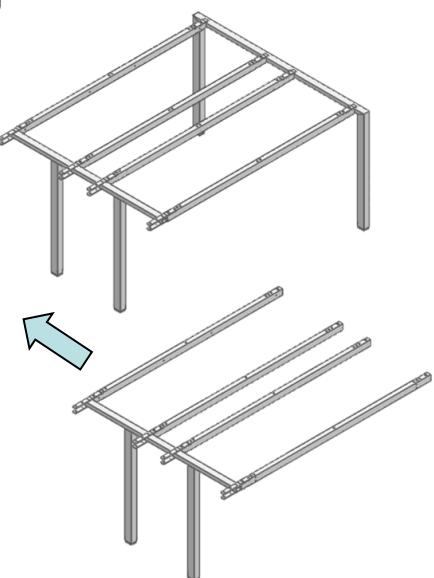
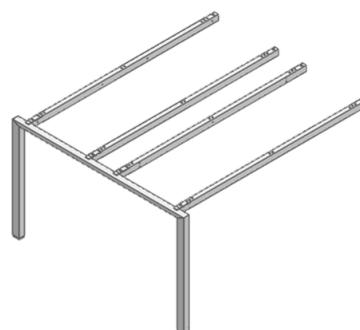
M6x12 M6x10



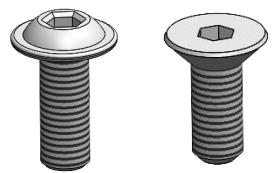
4º



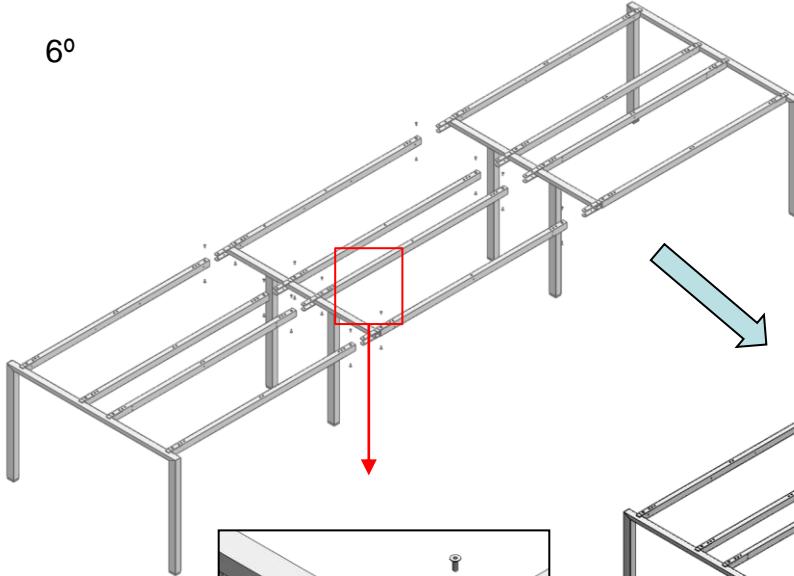
5º



- Montagem de uma extensão de ilha de trabalho a ilha existentes de 4 pax
- Assembly of an extension bench of 2 to an existing 4 man bench
- Montaje de un banco de extensión a un banco de 4 puestos existente
- Montage de Postes de Extension sur un banc de 4 existant (6 au final).

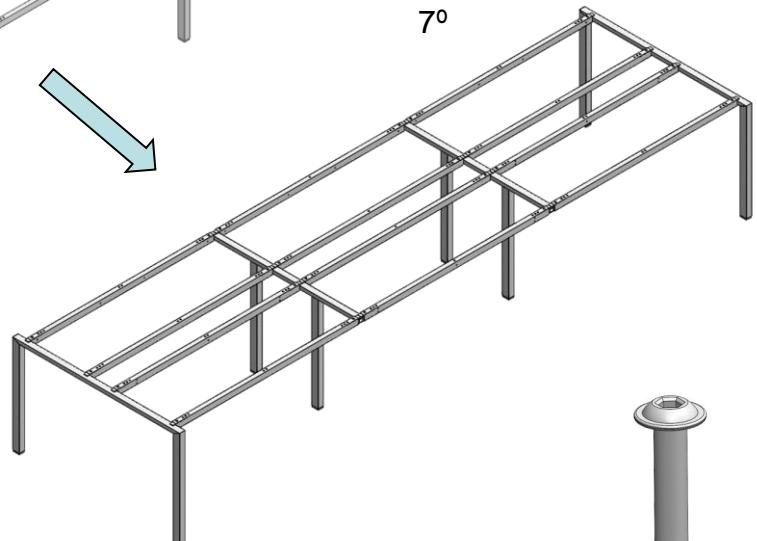


6º



M6x12 M6x10

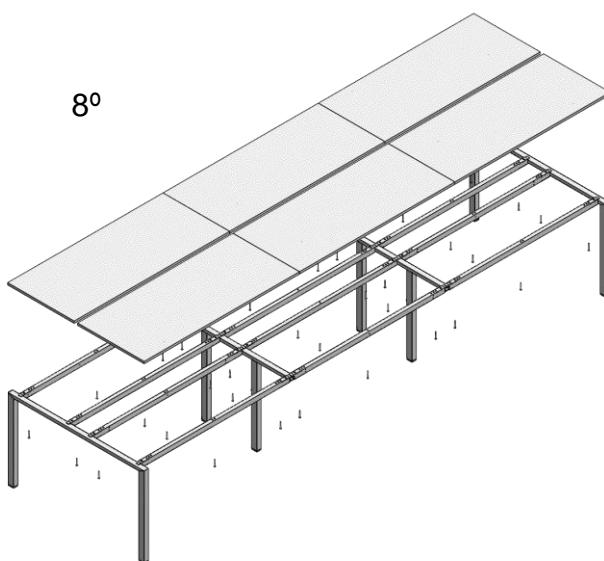
7º



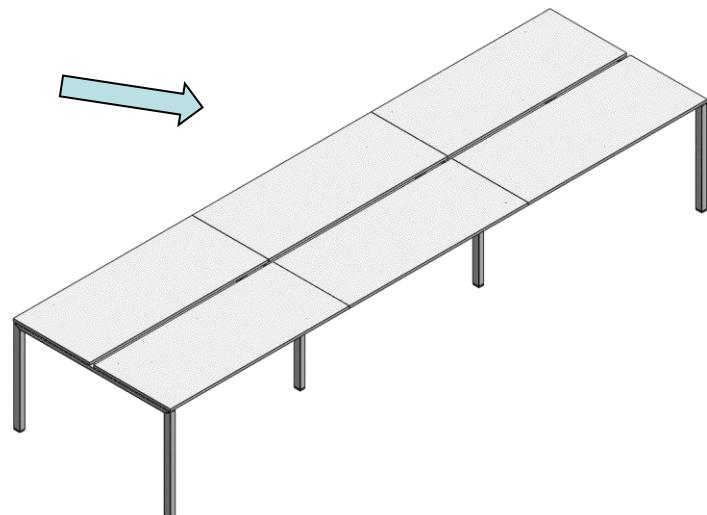
M6x50



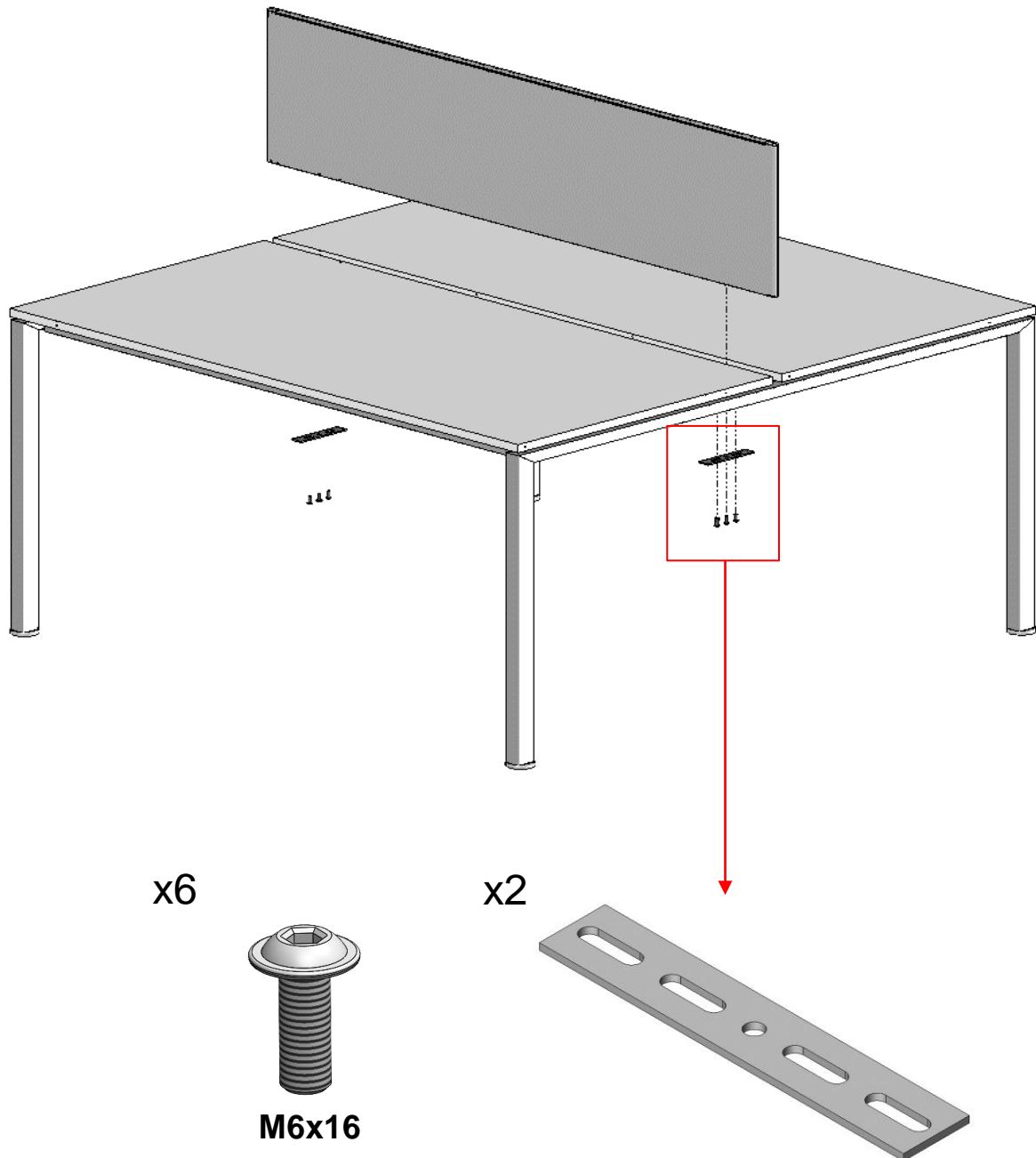
9º



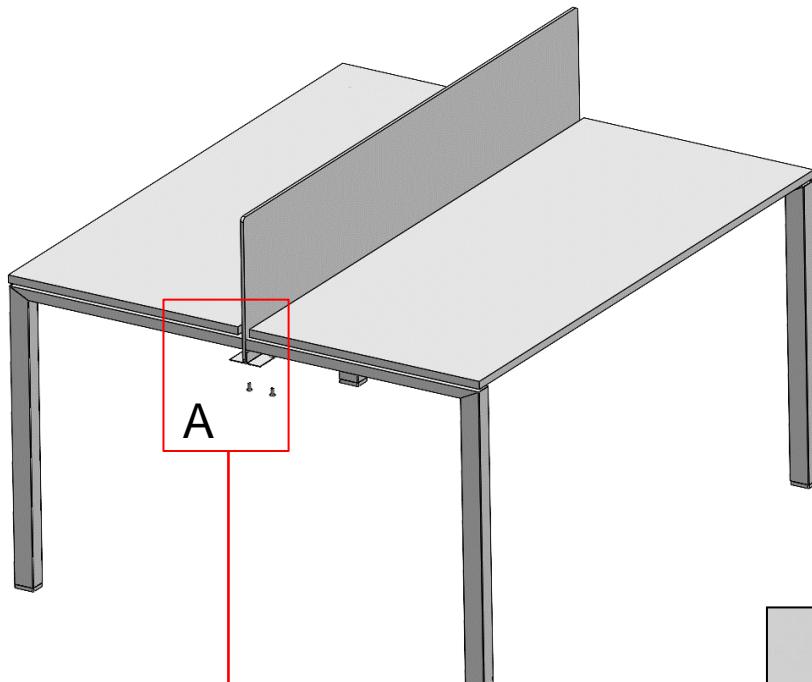
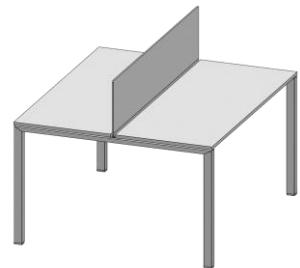
8º



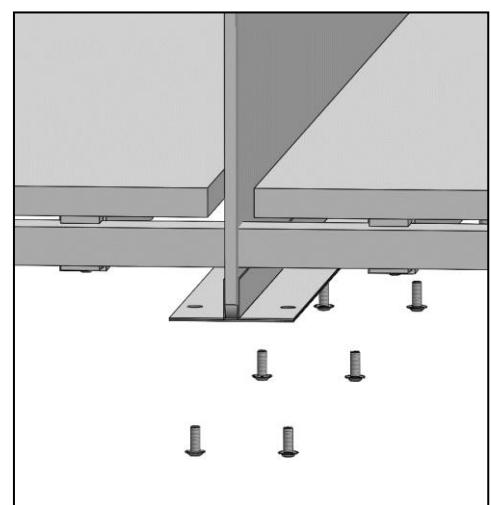
- Montagem do screen METALICO ou PERFIL DE ALUMINIO nas ilhas
- Assembly of the METAL or ALUMINIUM PROFILE en los bench
- Montaje en las islas de paneles separadores METALICOS o de PERFIL DE ALUMINIO
- Montage du panneau écran PROFIL ALUMINIUM ou MÉTAL sur le bench



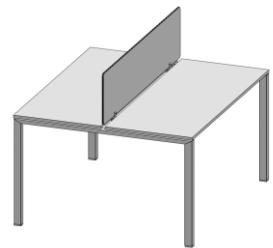
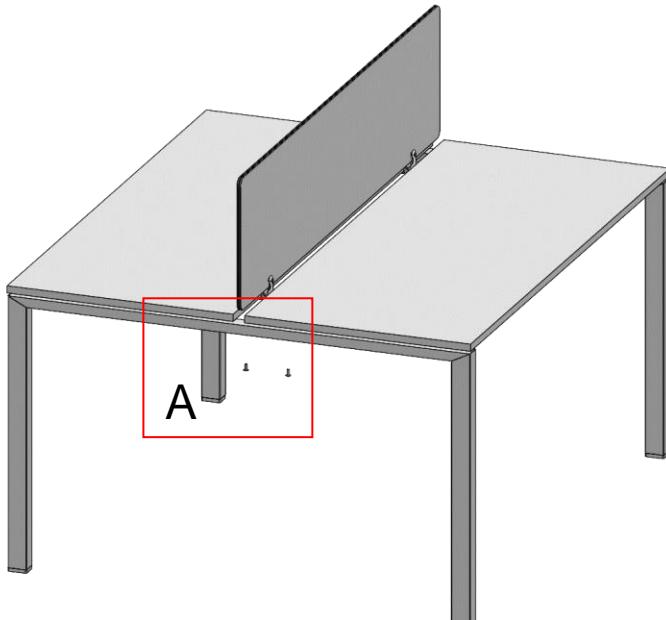
- Montagem do screen VIDRO ou ACRILICO
- Assembly of GLASS and ACRYLIC screens
- Montaje de los Paneles separadores VIDRIO o ACRILICO
- Montage du panneau écran en VERRE ou ACRYLIQUE sur le bench



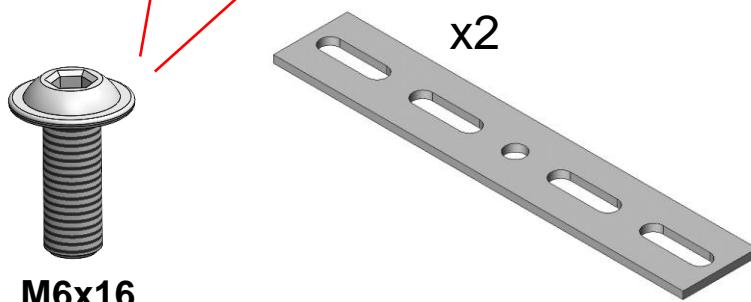
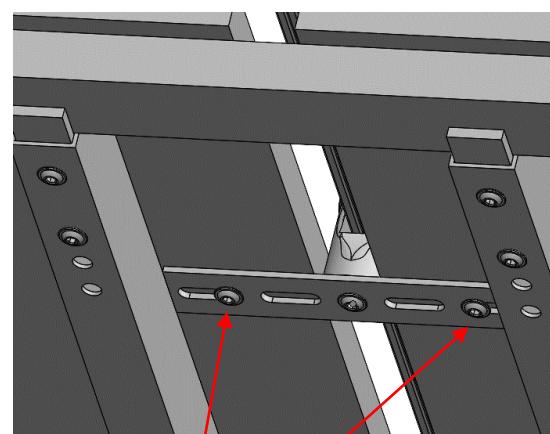
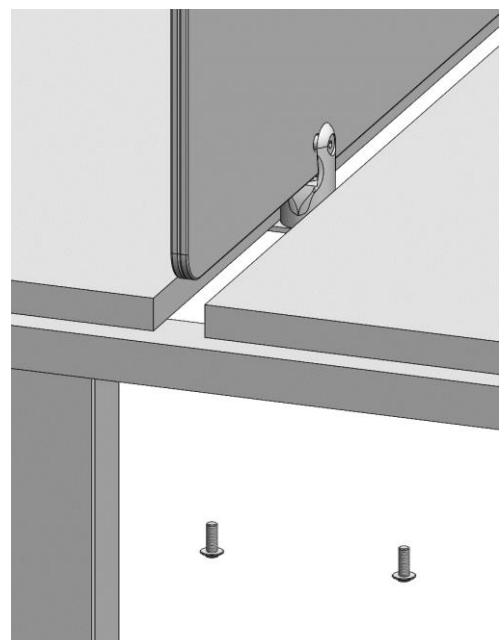
M6x16



- Montagem dos screens SANDWICH ou MELAMINA
- Assembly of the SANDWICH (Fabric) screen or MELAMINE
- Montaje de los paneles separadores SANDWICH (Tapizados) o MELAMINA
- Montage du panneau écran SANDWICH ou MÉLAMINE sur le bench

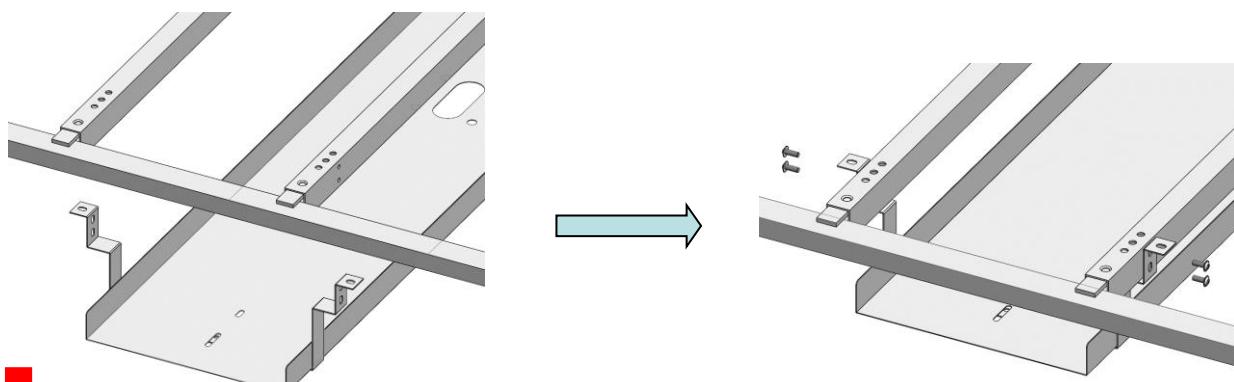
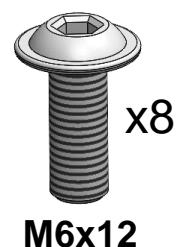
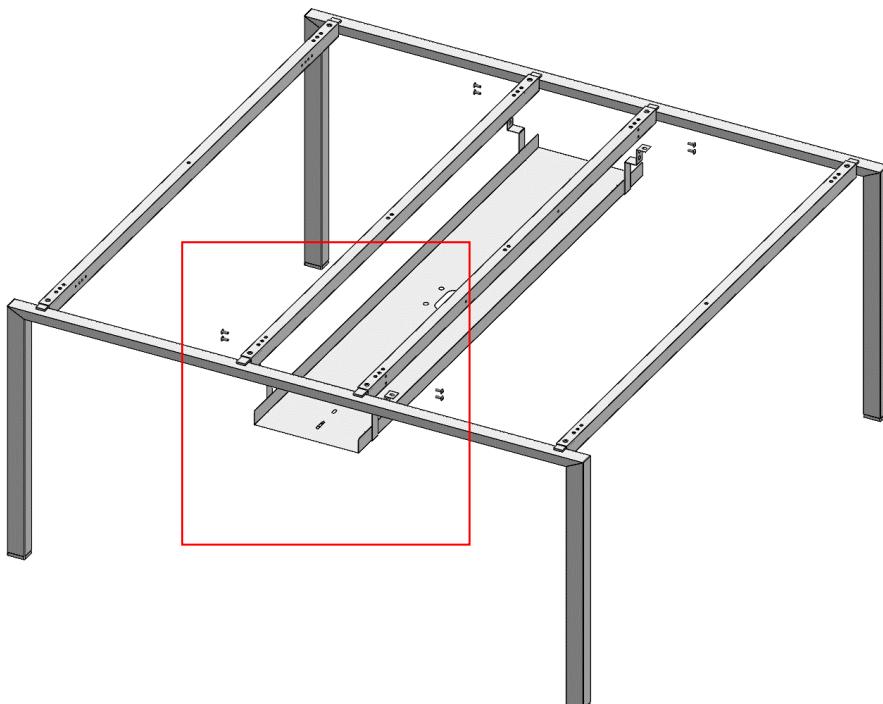


A



M6x16

- Montagem da calha de eletrificação
- Cable tray assembly
- Montaje de la bandeja de electrificación (para cables)
- Montage de la goulotte d'électrification sur le bench

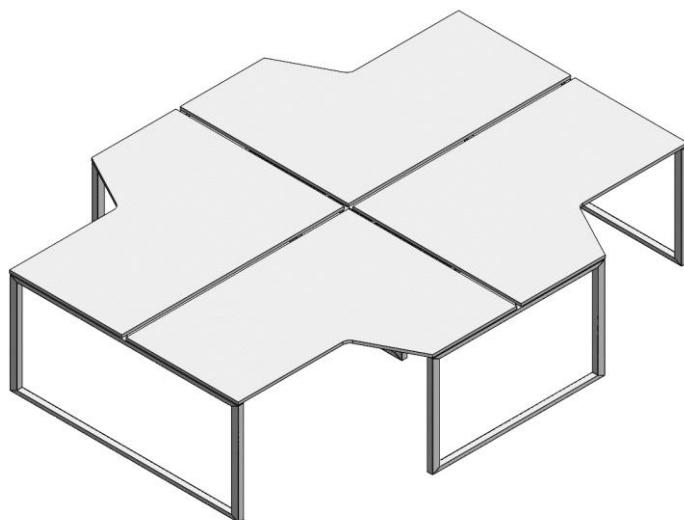


Aplicar as calhas depois dos tampos e do screen.

Assemble de cable trays after the worksurfaces and the screens.

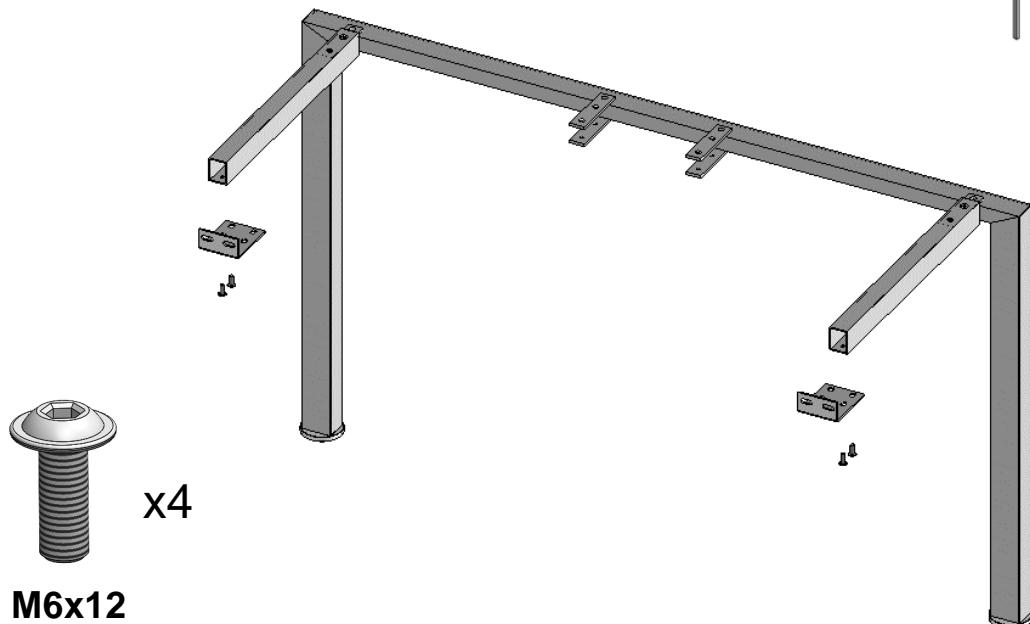
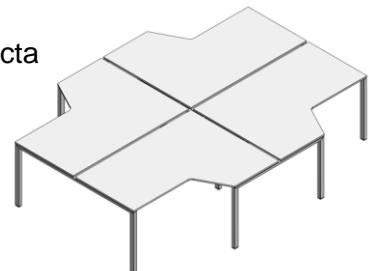
Montar las bandejas después de haber montado las encimeras y los paneles separadores.

Le montage des goulottes doit être effectué après les plateau et les panneaux écrans.



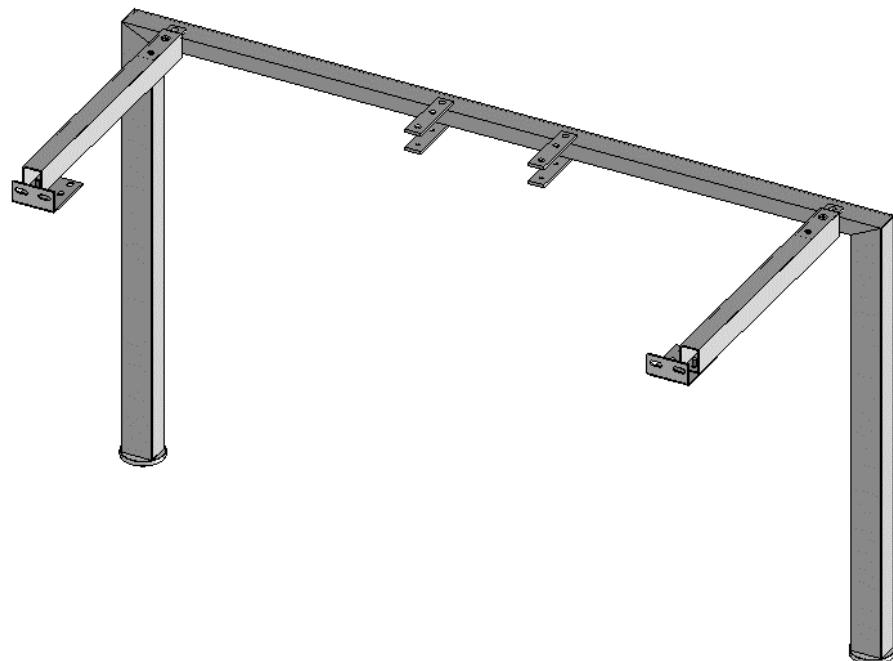
Illa Compacto | Compact Bench| Isla Compacto | Bench Postes Compact

- Montagem das estruturas laterais da ilha Compacto
- Assembly of the side legs of the Compact bench.
- Montaje de la estructuras laterales (pies y travessaños) en la isla Compacta
- Montage de la structure du bench postes compact

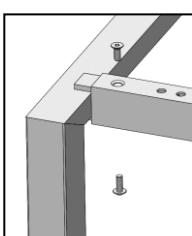
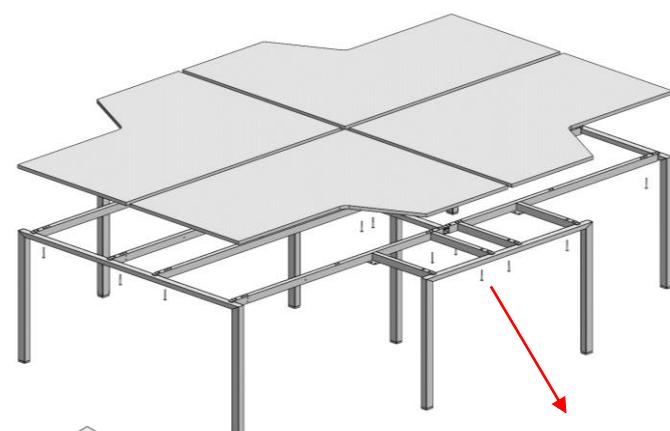
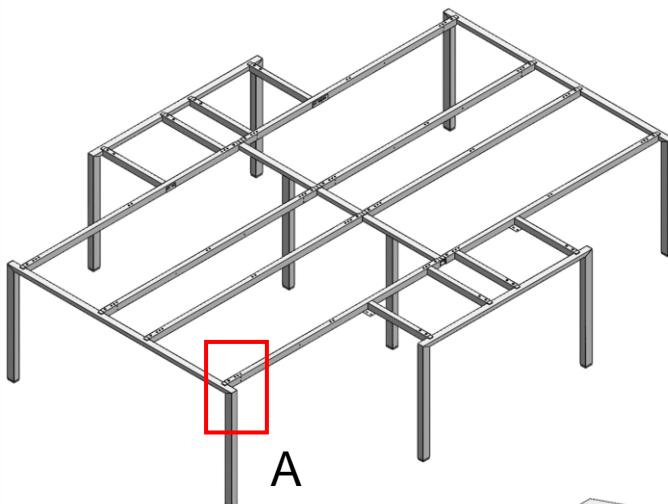
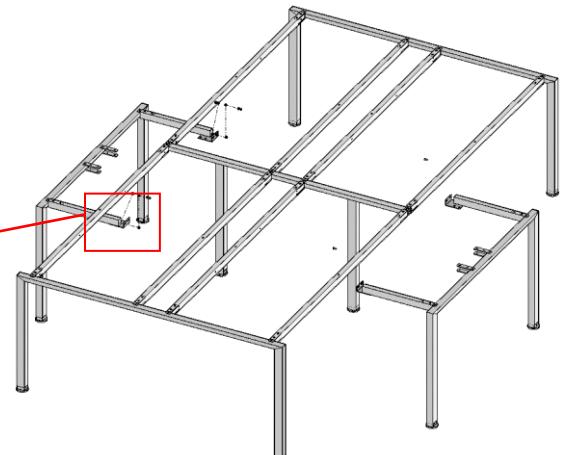
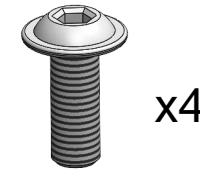
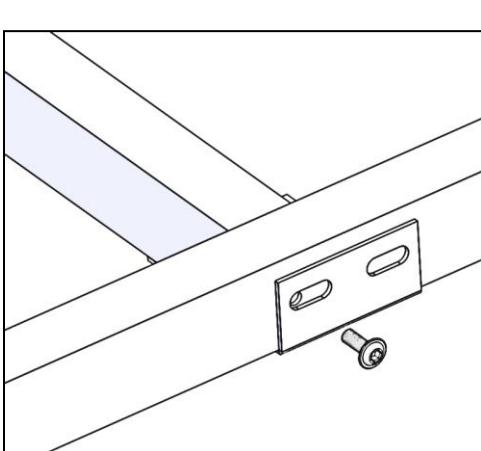


x4

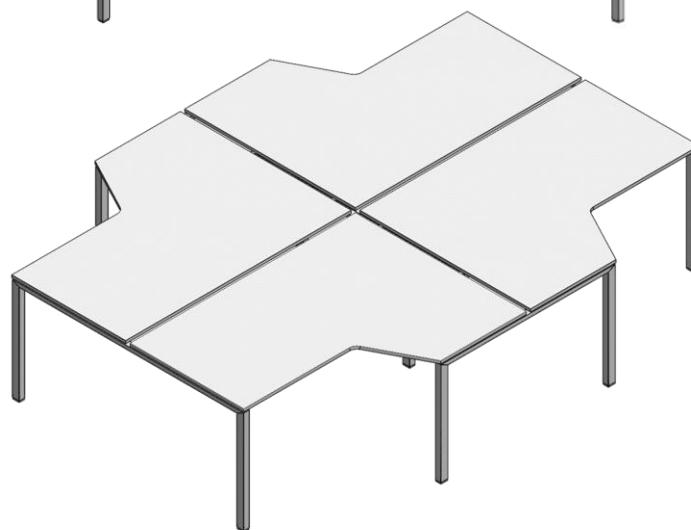
M6x12



- Montagem das estruturas laterais da ilha Compacto
- Assembly of the side legs of the Compact bench.
- Montaje de la estructuras laterales (pies y travessaños) en la isla Compacta
- Montage de la structure du bench postes compact

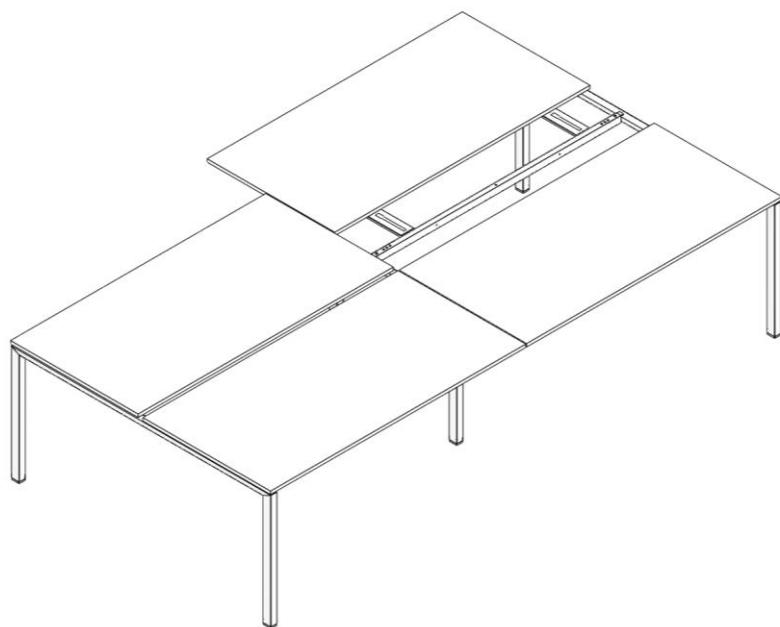


A



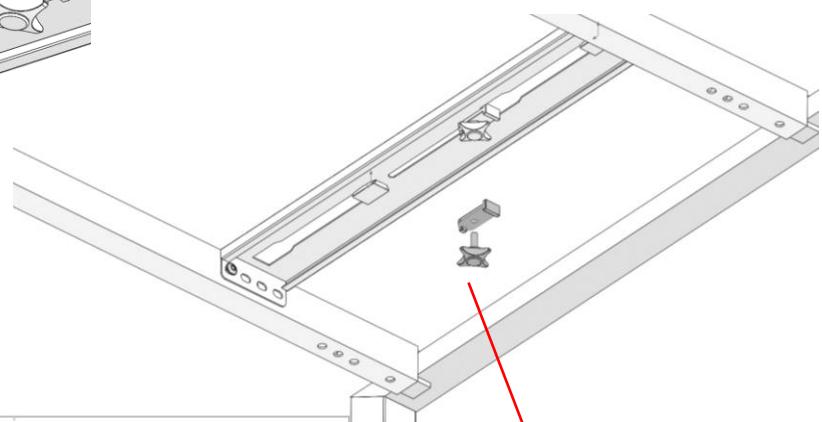
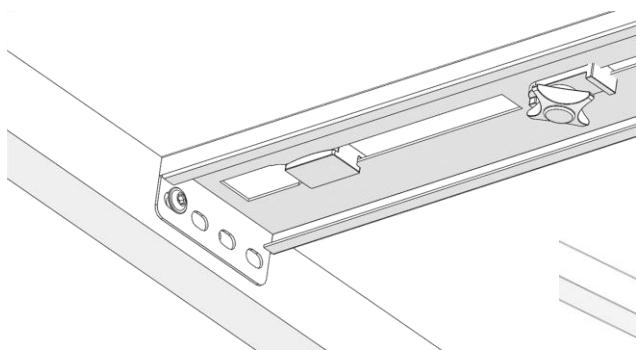
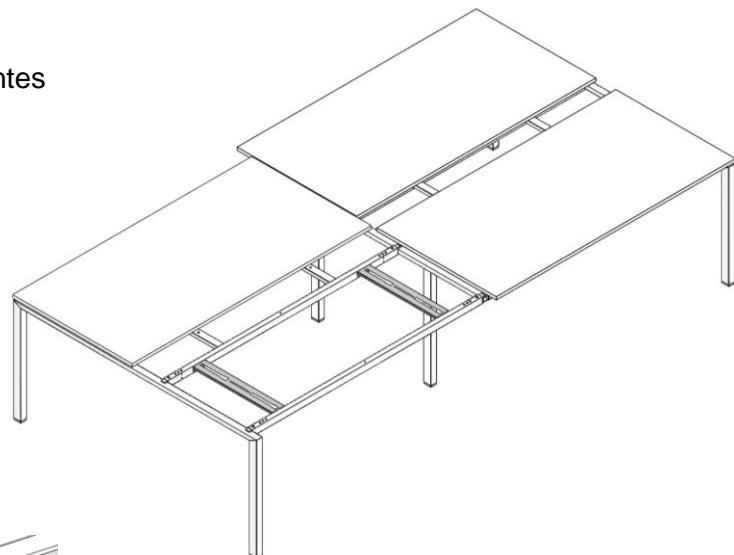
M6x50





Advanced System
Plateau Coulissants

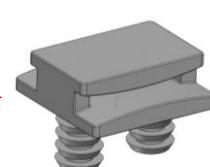
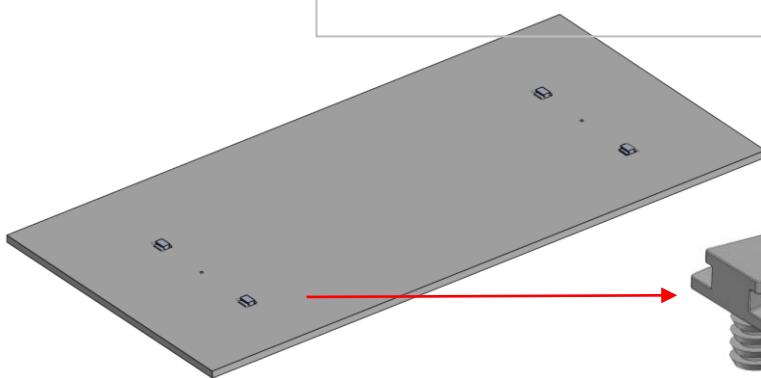
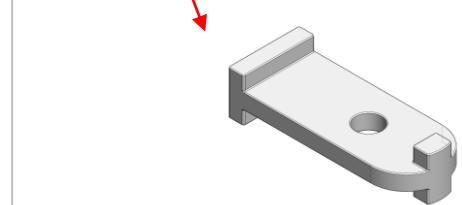
- Montagem do sistema de tampos deslizantes
- Assembly of the sliding top system
- Montaje de las encimeras deslizantes
- Montage système plateaux coulissants



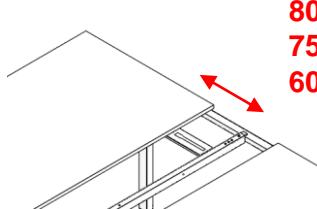
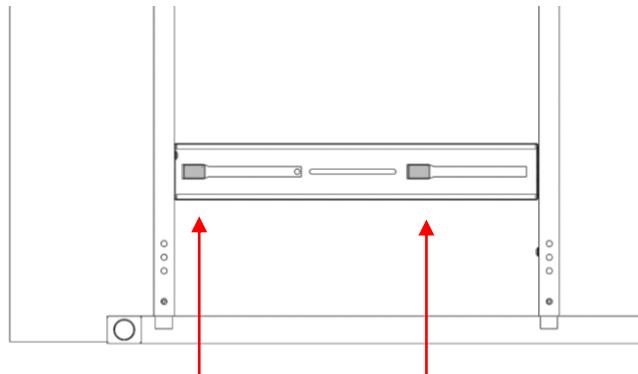
M6x12



- Apertar em definitivo apenas no final para permitir primeiro a afinação dos tampos.
- Tighten only at the end to allow the worktops to be perfectly adjusted first.
- Apriete solo en el final para permitir que las encimeras se ajusten perfectamente primero.
- Ne pas visser complément au début afin de permettre le réglage des plateaux et du système de coulissemement, après ce réglage vissé entièrement.



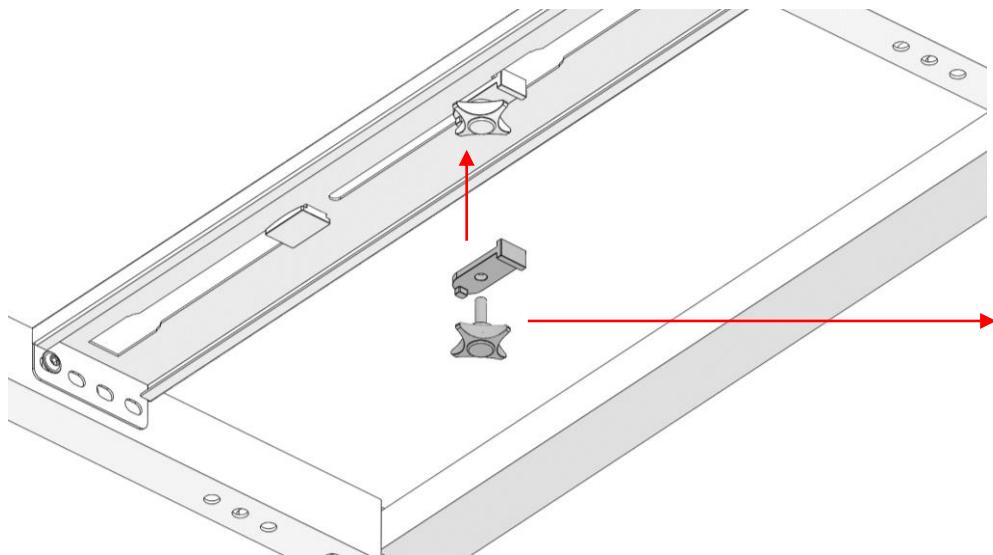
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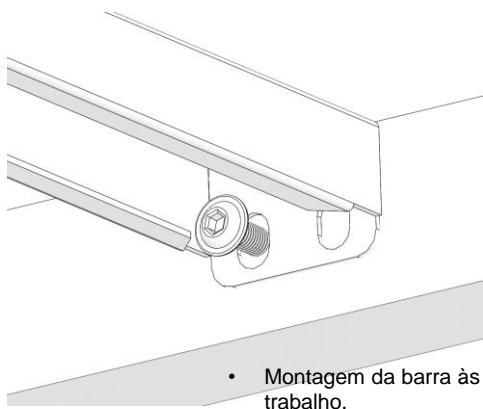
800mm TOPS – 120mm
750mm TOPS – 105mm
600mm TOPS – 55mm

Colocação dos tampos.
Worksurfaces placement.
Colocación de las encimeras.
Emplacement des plateaux

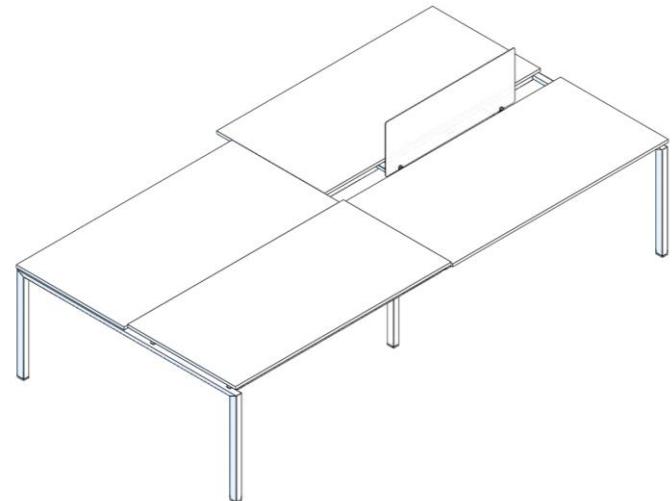
Fixação do deslizamento.
Blocking the sliding.
Bloqueando el movimiento.
Bloquer le coulissemement



- Montagem dos screens
- Screens assembly on sliding tops
- Montaje paneles separadores en sliding tops
- Montage des écrans de séparation



M6x12



M6x10

Aperto de suporte de screens na calha.

